

Product Information	
Date:	9-2-2015
Product code:	19-50110-8002
Product name:	Mobacc prefill DME + solvents
Version TDS:	004
Product group:	Coatings
Application:	Aerosols pre-filled with propellant and solvents to add your own paint.
Properties:	Pre-filled aerosol replaces the spray gun at small body shops when small parts need to be painted. Best results are obtained with acrylic based lacquers. Also suitable for diluting a wide range of alkyd and cellulose based lacquers. A special filling machine is required. Not suitable for most water based basecoats. Prefill cans (400 ml) can be filled with up to 100 ml paint.
Technical information:	
<i>Coating:</i>	
Base:	Quick evaporating solvent mixture of acetone, butyl-acetate, butyl glycol, butanol and dimethyl ether.
Solvents:	Acetone, butyl-acetate, butyl glycol, butanol
Propellant:	Dimethyl-ether (DME)
Odour:	Acetone and esters
Appearance / Color	Colorless
Density:	0,722 g/ml
Standard volume:	400ml aerosol with 300ml pre-filled (to add 100ml paint)
Solids:	0%
Drying time:	After spraying the solvents in the prefill will evaporate within approx. 10 minutes (20°C) Depends also on the lacquer which is used, layer thickness, temperature and ventilation.
Directions before use:	To fill the aerosol: Follow the instructions for the pre-fill equipment. Recommended viscosity of the paint: 140-240 sec (DIN Cup 4, 20°C) depending on the type of lacquer. Use on room temperature. Shake before use Surface must be dry, clean, free from dirt, rust, grease etc. Cover the parts which should not be painted. Spray cross wise layers. Leave to evaporate/dry. After use, to clean the nozzle and prevent blockage: Hold the can up side down and spray until only gas is released.
	For water based coatings use the special prefill for water based coatings
Working conditions:	Air temperature 15°C – 30°C Surface temperature 15°C – 30°C but above the condensation point Temperature of the can 18°C - 25°C Relative humidity: max 80%
Application temperature, ° C	15 – 30°C
Warning:	The product contains acetone, it may dissolve or discolor surfaces such as plastic lacquers, coatings, paints textiles etc. Therefore surfaces must always be tested in a concealed area first.

Safety:	See MSDS
	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Pressurized container: Do not pierce or burn, even after use. Do not spray on an open flame or other ignition source. Avoid breathing spray. Wear protective gloves / eye protection. Use only outdoors or in a well-ventilated area.
Storage conditions:	Cool (10°C – 20°C) and dry
Warranty:	1 year after date of production

This information was composed to the best of our current knowledge. It provides no guarantees. The data in this sheet is a result of extensive testing either by Mobacc or its suppliers. However always thoroughly check whether the product is fit to serve the purpose you mean it to work for